

of a cross-section of said shank in parallel relation to said head; and

a working means housed within a hollow body affixed to said cutting die support cylinder, said working means operatively connected to said bolt for moving said bolt from a retracted position to an extended position, said head of said bolt extending outwardly of said cutting die support cylinder through one of said plurality of holes of said cutting die when in said extended position, said working means being a dynamic fluid cylinder, said head of said bolt being secured to said cutting die when in said <sup>retracted</sup> extended position.

34. The apparatus of Claim 33, said dynamic fluid cylinder being a pneumatic cylinder.

35. The apparatus of Claim 33, said dynamic fluid cylinder being a hydraulic cylinder.

36. The apparatus of Claim 33, said plurality of holes of said cutting die being quincunxes, said head of bolt being resiliently retained in one of said quincunxes when said bolt is in said retracted position.

37. The apparatus of Claim 33, said cutting die support cylinder having a plurality of threaded holes formed thereon, said cutting die having respective fasteners received by said plurality of threaded holes so as to secure said cutting die to said cutting die support cylinder.

38. The apparatus of Claim 37, said plurality of threaded holes having respective quincunxes formed at said surface of said cutting die support cylinder.

39. The apparatus of Claim 33, said working device having springs cooperative with said bolt such that said bolt remains in said retracted position when said bolt is obstructed from moving to the extended position.

40. The apparatus of Claim 33, said cutting die being centered on said cutting die support cylinder.